This bulletin is designed to offer Manufacturer’s recommendations regarding the use of adhesives and the proper installation of joints for Palight Trimboard®.

- Use high quality adhesives and sealants that are recommended for cellular PVC.
- Follow all manufacturer’s recommended procedures for application and disposal.
- For bonding PVC to Wood, use a heavy duty construction adhesive.
- For bonding PVC to PVC, use a solvent-based adhesive or an adhesive that is formulated specifically for PVC boards.
- Different adhesives have different open times (working time) and cure rates. Be sure to choose an adhesive that is suitable for the job at hand. Large surface areas will typically require longer working times compared to a miter joint bond.
- For best results with glued joints, fasteners (screws or nails) should be used on either side of the joint.
- For best results, a ship-lap joint with flexible sealant is recommended.

### Adhesive Manufacturers:
- ITW Devcon, 800-933-8266, www.devcon.com
- Gorilla PVC, 888-367-4583, www.gorillapvc.com
- Advanced Trimworks, 508-822-7745, www.advancedtrimworks.com
- 3M Adhesives Division, 800-362-3550, www.3m.com/adhesives

<table>
<thead>
<tr>
<th>Joints</th>
<th>Description</th>
<th>Adhesive Application</th>
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<tbody>
<tr>
<td>Scarf Joint</td>
<td>Bonding PVC to PVC</td>
<td>Use solvent-based adhesive or adhesive formulated specifically for PVC boards.</td>
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<tr>
<td>Ship-lap Joint</td>
<td>Bonding PVC to PVC</td>
<td>Use solvent-based adhesive or adhesive formulated specifically for PVC boards. Apply construction adhesive on each side of joint.</td>
</tr>
<tr>
<td>Miter Joint</td>
<td>Bonding PVC to Wood</td>
<td>Use heavy duty construction adhesive. Apply construction adhesive on each side of joint.</td>
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